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P88/EP

MOLDING MACHINE FOR POLYETHYLENE BRA CUPS WITH TWO MOLDS

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The machine P88/2/BASIC is a flexible unit with TWO DOUBLE molds specifically developed to mold bra cups in polyethylene and it can produce No.4 cups per cycle.

TECHNICAL FEATURES

- The machine consists of two molding heads where it is possible to put one male mold in upper position and one female countermold (fixed) on the lower table. The molds, not heated, are double (two cups on each mold) and the max dimensions are 350 x 250 x H=150 mm.
- The operator positions the rectangular pieces of polyethylene on the loading/unloading stations then he starts the molding cycle. Rectangular pieces of polyethylene are pre-heated by a group of quartz lamps with adjustable heating intensity.
- Easy and fast substitution of the moulds.
- The heating time is adjustable on a digital timer with buzzer to signal that the preset time has been reached
- Molding operation done with movement downwards of the upper mold towards the lower female mold with adjustable speed and molding time preset on a digital timer.

TECHNICAL DATAS

- Dimensions of the molds : 250 x 350 x H=150 mm
- Installed power : 3 kW 400V 50 Hz 3-phase +Neutral + Ground.
- Compressed Air..... : 6 bar min (58.5 PSI), 150 lt/hour).
- Time to change a size : 3 min

PRODUCTIVITY

- Movement time of the mold (down + up) ... : 4 sec
- Molding time : from 7 to 15 sec (adjustable)
- Heating time : approx. 10 sec (adjustable)
- Loading/unloading time : 10 sec approx
- Production : up to 600 cups/hour