

A.M.P PISANI S.r.l. Via Ungaretti 6/8 27024 CILAVEGNA (PV) ITALY

Phone +39 0381 96128 Fax +39 0381 969100

www.amppisani.com email: info@amppisani.com

PERF/6

AUTOMATIC PERFORATING MACHINE

AUTOMATIC PERFORATING MACHINE CLASS PERF/6

Automatic perforating machine for thermoadhesive nonwoven ribbons. The PERF/6 can process up to 6 ribbons, normally for the internal reinforces of the waistband or for thermoadhesive garment reinforcements and edge control ribbons.

TECHNICAL FEATURES

- Unwinding device for 6 ribbons with roll end microswitch for each roll as standard.
- Perforating machine with low noise crankshaft mechanism including easy adjustment of the perforating pitch whilst the machine is running.
- Pneumatic adjustable puller for feeding the fabric.
- Rewinding device for 6 ribbons with a built-in clutch mechanism for each rewinding shaft to give perfect results for each type of material.
- Mold with 3 adjustable rectangular dies, 25 x 2 mm with an independent adjustment of the distance between the punches
- Punches 25 x 1 mm or other dimensions are available on request.

An additional fourth punch available on request

- Adjustable perforating speed up to 440 cycles/min (slow start to maximum speed).
- PLC controlled machine.

DEVICES ON REQUESTS

- PERF12/CNT Electronic digital metercounter

TECHNICAL DATAS

- Perforation pitch:from 10 to 50 mm
- Ribbon width:from 20 to 150 mm
- Max roll diameter:300 mm
- Installed power:1,5 kW 400V 50Hz 3-phases (other voltages on request)
- Dimensions and net weight:3300 x 800 mm, 800 Kg