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TPM/1250

AUTOMATIC COLLARETTI CUTTING MACHINE FOR LARGE TUBULARS

AUTOMATIC COLLARETTE MACHINE CLASS TPM/1250

The collarette machine class TPM/1250 is a fully automatic unit for cutting with high accuracy and productivity collarette tapes from any flat folded LARGE tubular knits (or in rolls with a device on request). The fabric is placed on a rotating disk and fed from bottom to top with two feeding rollers covered by special material with high grip to move tension free the fabric towards the cutting area. The quick and simple loading of the machine and the very easy adjustment makes its use profitable even for cutting small lots of material.

FEATURES

- Tubular fabric width:: from cm 65 to cm 125 (25.5" to 49")
- Adjustable cutting speed up to 60 Mt/min with digital vectorial inverter standard included in the machine
- Pneumatically controlled crush cut knives in HSS steel cutting on a hardened steel drum located directly on the left feeding roller.
The machine can cut with a high accuracy each kind of material, including knitted fleece, ribs, single jersey, fabrics with elasthan and more.
- Cutting pressure of the knives pneumatically adjustable.
- Rewinding device of the cut strips with separate adjustment of cutting tension and of the and rewinding tension to obtain tension free collarette rolls. The rolls of collarette maintains its dimensional stability over time during storage.
- Easy and simple adjustment of the machine with automatic speed variation of the rotating base accordingly to tubular diameter and further possibility of a manual speed adjustment.
- Servomotor to open and closed the two vertical fabric feeding rollers symmetrically to the rotating base to eliminate any feeding tensions.
- Automatic cycle stops at the preset diameter of the collarette rolls (meter-counter on request)
- Width of the main cutting strip: from 15 to 250 mm (depending on the material)
- Number of cutting knives: Standard 3 blades (up to 7 blades with extra price)
- Other available models: TPM/500 for tubular diameters from 30 to 70 cm and TPM/1000 for tubular diameters from 40 to 100 cm

DEVICES ON REQUESTS

- TPM/GR Complete knife assembly
- TPM/CM Electronic meter counter with automatic stop of the machine at the pre-set value
- TPM/RHV Removable device for cutting tubular fabrics in rolls max diam 30 cm up to Kg. 20.
- TPM/FAL Festooner system for collecting collarette strips into containers (must be supplied with TPM/CM device)
- TPM/DST Dust extraction system (vacuum system not included)

TECHNICAL DATA

Fabric diameter (min...max) ⁽¹⁾	65 ÷ 125 cm (25.5" ÷ 49")
Max cutting speed per band	60 mt/min
Number of blades (standard)	3
Max. Number of blades ⁽²⁾	7
Space requirements	225 x 200 cm
Installed power (other voltages on request)	0.75 Kw
Voltage supply	400V 50 Hz ±5%
Net weight	545 Kg
Gross weight	845 Kg
Packing dimensions	170x170x215 cm

⁽¹⁾ The max and/or min diameters may vary for very elastic or very rigid fabrics.
We recommend testing the material by us to confirm.

⁽²⁾ Depending on the material